

UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

REGION 4

FILED

Jul 16, 2026

2:13 pm

U.S. EPA REGION 4
HEARING CLERK

In the Matter of:

Greenchem Industries, LLC

Respondent.

Docket No. **TSCA-04-2026-6005(b)**

CONSENT AGREEMENT

I. NATURE OF ACTION

1. This is an administrative penalty assessment proceeding brought under Section 16(a) of the Toxic Substances Control Act (TSCA or the Act), 15 U.S.C. § 2615(a), and Sections 22.13(b) and 22.18 of the *Consolidated Rules of Practice Governing the Administrative Assessment of Civil Penalties and the Revocation/Termination or Suspension of Permits* (Consolidated Rules), as codified at Title 40 of the Code of Federal Regulations (C.F.R.), Part 22.
2. This Consent Agreement and the attached Final Order shall collectively be referred to as the CAFO.
3. Having found that settlement is consistent with the provisions and objectives of the Act and applicable regulations, the Parties have agreed to settle this action pursuant to 40 C.F.R. § 22.18 and consent to the entry of this CAFO without Respondent's admission of violation or adjudication of any issues of law or fact herein.

II. PARTIES

4. Complainant is the Director of the Enforcement and Compliance Assurance Division, United States Environmental Protection Agency (EPA), Region 4, who has been delegated the authority on behalf of the Administrator of the EPA to enter into this CAFO pursuant to 40 C.F.R. Part 22 and Section 16(a) of TSCA, 15 U.S.C. § 2615(a).
5. Respondent is Greenchem Industries, LLC, a limited liability company doing business in the State of Florida. This proceeding pertains to Respondent's facility located at 1401 Forum Way, Suite 600, West Palm Beach, Florida 33401 (Facility).

III. GOVERNING LAW

6. Section 8(b) of TSCA, 15 U.S.C. § 2607(b), requires the EPA to compile, keep current, and publish a list of each chemical substance that is manufactured or processed, including imports, in the United States for uses under TSCA. The list is commonly known as the “TSCA Inventory” but is also referred to as the TSCA “Master Inventory File” as defined in 40 C.F.R. § 711.3.
7. Pursuant to Section 15 of TSCA, 15 U.S.C. § 2614, it is unlawful for any person to fail or refuse to comply with any rule or order promulgated pursuant to Sections 5, 8, and 12 of TSCA, 15 U.S.C. §§ 2604, 2607, and 2611, or fail or refuse to establish or maintain records, submit reports, notices, or other information, or permit access to or copying of records, as required by TSCA or a rule thereunder.
8. Pursuant to Section 8(a) of TSCA, 15 U.S.C. § 2607(a), the EPA promulgated rules pertaining to Chemical Data Reporting (CDR) found at 40 C.F.R. Part 711. Pursuant to 40 C.F.R. § 711.3, the definitions specified in 40 C.F.R. § 711.3, and the definitions in Section 3 of TSCA, apply to 40 C.F.R. Part 711. In addition, the definitions in 40 C.F.R. § 704.3 also apply to 40 C.F.R. Part 711, except the definitions of “manufacture” and “manufacturer” found in 40 C.F.R. § 704.3.
9. The term “person” is defined in 40 C.F.R. § 704.3, to include any individual, firm, company, corporation, joint venture, partnership, sole proprietorship, association, or any other business entity; any State or political subdivision thereof; any municipality; any interstate body; and any department, agency, or instrumentality of the Federal Government.
10. The term “importer” is defined in 40 C.F.R. § 704.3, to mean any person who imports any chemical substance or any chemical substance as part of a mixture or article into the customs territory of the United States.
11. The term “import” is defined in 40 C.F.R. § 704.3, to mean to import for commercial purposes.
12. The term “import for commercial purposes” is defined in 40 C.F.R. § 704.3, to mean to import with the purpose of obtaining an immediate or eventual commercial advantage for the importer and includes the importation of any amount of a chemical substance or mixture.
13. The term “manufacturer” is defined in 40 C.F.R. § 711.3, to mean a person who imports, produces, or manufactures a chemical substance.
14. Pursuant to 40 C.F.R. §§ 711.8(a) and 711.20, any person who imported for commercial purposes 25,000 pounds or more of a chemical substance described in 40 C.F.R. § 711.5, at any single site owned or controlled by that person, in any of the calendar years 2020, 2021, 2022, or 2023, is subject to the CDR requirements for the 2024 submission period.
15. Pursuant to 40 C.F.R. § 711.5, any chemical substance that is in the TSCA Master Inventory File at the beginning of a submission period described in 40 C.F.R. § 711.20 must be reported pursuant to the CDR requirements under Section 8(a) of TSCA and 40 C.F.R. Part 711, unless the chemical substance is specifically excluded by 40 C.F.R. § 711.6.

16. As referenced in 40 C.F.R. § 711.15, any person who is subject to 40 C.F.R. § 711.8 must submit the information described in 40 C.F.R. § 711.15(a) for each chemical substance described in 40 C.F.R. § 711.5 that the person imported for commercial purposes in an amount of 25,000 pounds (11,340 kilograms (kgs)) or more, or in an amount of 2,500 pounds (1,134 kgs) or more for chemical substances subject to the rules, orders, or actions described in 40 C.F.R. § 711.8(b), at any one site during any calendar year since the last principal reporting year.
17. The term “principal reporting year” is defined in 40 C.F.R. § 711.3, to mean the latest complete calendar year preceding the submission period.
18. Pursuant to 40 C.F.R. § 711.20, the 2024 submission period ran from June 1, 2024, until November 22, 2024, and 2024 CDR Reports were required to have been submitted to the EPA during that time period.
19. Pursuant to Section 12(b) of TSCA, 15 U.S.C. § 2611(b), and 40 C.F.R. § 707.60(a), any person who exports or intends to export a chemical substance or mixture is required to notify the EPA of such exportation to a particular country, if, among other actions taken by the EPA, an order or rule has been issued for that chemical under Sections 5 and 6 of TSCA, 15 U.S.C. §§ 2604 and 2605, respectively.
20. Pursuant to Section 5(a)(2) of TSCA, 15 U.S.C. § 2604(a)(2), the EPA may, by rule, determine that use of a chemical is a significant new use with respect to which notification is required. Such significant new use rules are referred to as “SNURs.”
21. Pursuant to Section 6(a) of TSCA, 15 U.S.C. § 2605(a), when the EPA determines, through a risk evaluation, that a chemical substance presents an unreasonable risk of injury to health or the environment, then the EPA shall, by rule, apply requirements so that the chemical substance no longer presents a risk.
22. The term “exporter” is defined in 40 C.F.R. § 707.63, to mean the person who, as the principal party in interest in the export transaction, has the power and responsibility for determining and controlling the sending of the chemical substance or mixture to a destination out of the customs territory of the United States.
23. Pursuant to 40 C.F.R. § 707.65(a)(1)(ii), the export notification required under Section 12(b) of TSCA and 40 C.F.R. § 707.60(a) must only be submitted to the EPA for the first export or intended export by an exporter to a particular country when the chemical substance or mixture is the subject of a SNUR that has been proposed or promulgated under Section 5(a)(2) of TSCA.
24. Pursuant to 40 C.F.R. § 707.65(a)(1)(i), the export notification required under Section 12(b) of TSCA and 40 C.F.R. § 707.60(a) must be submitted to the EPA for the first export or intended export by an exporter to a particular country in a calendar year when the chemical substance or mixture is the subject to, among other actions, a rule that has been proposed or promulgated under Section 6 of TSCA.
25. Pursuant to 40 C.F.R. § 707.65(a)(2), any person exporting a chemical or mixture subject to a SNUR or Section 6 of TSCA is required to submit an export notice to the EPA, postmarked within seven days of forming an intent to export or on the date of export, whichever is earlier. A

notice of intent to export must be based on a definite contractual obligation, or an equivalent intra-company agreement, to export the regulated chemical.

26. Any information Respondent has claimed as Confidential Business Information which may support or form the basis for this CAFO has been intentionally redacted. To determine the identity of the chemical substances referenced in this CAFO or to identify any other information designated as CBI, Respondent and/or Complainant should refer to the Opportunity to Show Cause letter dated July 21, 2025, sent to Respondent identifying potential violations of TSCA and notifying Respondent of the opportunity to show cause why the EPA should not proceed with an enforcement action.

IV. FINDINGS OF FACTS

27. Respondent is a “person” and an “importer” as defined in 40 C.F.R. § 704.3, and an “exporter” as defined in 40 C.F.R. § 707.63.
28. On February 13, 2024, the EPA issued a Notice of Inspection notifying Respondent that the EPA would be conducting an inspection of Respondent’s Facility pursuant to Section 11(a) of TSCA, 15 U.S.C. § 2610(a), to evaluate Respondent’s compliance with TSCA. On March 11, 2024, the EPA conducted the inspection at Respondent’s Facility. In response to the inspection, on April 30, 2024, Respondent submitted certain records to the EPA pertaining to its exportation and importation of chemicals.
29. On July 21, 2025, after reviewing records submitted by Respondent on April 30, 2024, the EPA issued Respondent an Opportunity to Show Cause letter alleging potential violations of Sections 8, 12, and 15 of TSCA, 15 U.S.C. §§ 2607, 2611, and 2614, by failing to comply with the CDR import requirements, and the TSCA Section 12(b) export requirements, codified at 40 C.F.R. Parts 711 and 707, respectively. On July 31, 2025, Respondent provided a response to the Show Cause letter.

Chemical Data Reporting for Chemicals A and B [CBI Deleted]

30. Based on the EPA’s review of the records submitted by Respondent, including import records from 2020-2023, Respondent imported a reportable quantity (greater than 25,000 pounds) of Chemicals A and B for commercial purposes from 2020-2023.
31. Chemicals A and B were in the TSCA Master Inventory File at the beginning of the submission period described in 40 C.F.R. § 711.20 and are not exempt from the CDR reporting requirements by 40 C.F.R. § 711.6.
32. Pursuant to 40 C.F.R. § 711.15, Respondent was required to submit a 2024 CDR Report to the EPA by November 22, 2024, for any reportable chemical substances manufactured (including imported) for commercial purposes in quantities greater than 25,000 pounds in any calendar year from 2020 through 2023. Respondent imported Chemicals A and B in quantities greater than the reporting threshold during that period (2020-2023); therefore, these chemical substances were subject to the 2024 CDR reporting requirements.

33. Respondent failed to include Chemicals A and B in its 2024 CDR Report. On March 16, 2026, Respondent amended its 2024 CDR Report to include Chemicals A and B.

Export notification for Chemical C [CBI Deleted]

34. On [CBI deleted], the EPA issued a final Section 6(a) rule for Chemical C. The final rule of Chemical C is referenced at [CBI deleted]. The effective date of the rule is May 28, 2019.
35. Based on the EPA's review of Respondent's 2021-2024 export records, Respondent exported 21 shipments of Chemical C to [CBI deleted] during this period. The first export occurred on August 13, 2021.
36. At the time of the first export by Respondent to [CBI deleted], Chemical C was: (1) subject to a TSCA Section 6 rule; and (2) subject to the export notification requirements of Section 12(b) of TSCA and 40 C.F.R. §§ 707.60(a), 707.65(a)(1)(i), and 707.65(a)(2). Accordingly, Respondent was required to submit an export notice to the EPA for Chemical C, postmarked within seven days of forming an intent to export, or on the actual date of export, whichever occurred earlier. Respondent provided no evidence of a definite contractual obligation or equivalent intra-company agreement to export the regulated chemical and, therefore, the notice was due by August 13, 2021, the date of the first export of Chemical C to [CBI deleted].
37. On March 6, 2024, Respondent submitted a late TSCA Section 12(b) export notice to the EPA for the August 13, 2021, export of Chemical C to [CBI deleted].

Export notification for Chemical D [CBI Deleted]

38. On [CBI deleted], the EPA issued a final SNUR for Chemical D, referenced at [CBI deleted]. The effective date of the SNUR is June 7, 2016.
39. Based on the EPA's review of Respondent's 2021-2024 export records, Respondent exported one shipment of Chemical D to [CBI deleted] during this period. The export occurred on December 14, 2023.
40. At the time of the first export by Respondent to [CBI deleted], Chemical D was: (1) subject to a final SNUR under Section 5 of TSCA; and (2) subject to the export notification requirements of Section 12(b) of TSCA and 40 C.F.R. §§ 707.60(a), 707.65(a)(1)(ii), and 707.65(a)(2). Accordingly, Respondent was required to submit an export notice to the EPA postmarked within seven days of forming an intent to export, or on the actual date of export, whichever occurred earlier. Respondent provided no evidence of a definite contractual obligation or equivalent intra-company agreement to export the regulated chemical and, therefore, the notice was due by December 14, 2023, the date of the first export.
41. On March 6, 2024, Respondent submitted to the EPA a late TSCA Section 12(b) export notice for the December 14, 2023, export of Chemical D to [CBI deleted].

Export notification for Chemical E [CBI Deleted]

42. On [CBI deleted], the EPA issued a proposed SNUR for Chemical E. The proposed SNUR of Chemical E is referenced at [CBI deleted].
43. Based on the EPA's review of Respondent's 2021-2024 export records, Respondent exported one shipment of Chemical E to [CBI deleted] during this period. The export occurred on July 12, 2021.
44. At the time of the first export by Respondent to [CBI deleted], Chemical E was: (1) subject to a proposed SNUR under Section 5 of TSCA; and (2) subject to the export notification requirements of Section 12(b) of TSCA and 40 C.F.R. §§ 707.60(a), 707.65(a)(1)(ii), and 707.65(a)(2). Accordingly, Respondent was required to submit an export notice to the EPA postmarked within seven days of forming an intent to export, or on the actual date of export, whichever occurred earlier. Respondent provided no evidence of a definite contractual obligation or equivalent intra-company agreement to export the regulated chemical and, therefore, the notice was due July 12, 2021, the first date of export.
45. On March 6, 2024, Respondent submitted to the EPA a late TSCA Section 12(b) export notice for the July 12, 2021, export of Chemical E to [CBI deleted].

V. ALLEGED VIOLATIONS

46. Based on the EPA's investigation, including a review of Respondent's records as set forth above, the EPA alleges that Respondent failed to:
 - a. Submit a 2024 CDR Report for Chemicals A and B during the 2024 CDR submission period which ended on November 22, 2024, in violation of 40 C.F.R. § 711.15, and Sections 8 and 15 of TSCA, 15 U.S.C. §§ 2607 and 2614; and
 - b. Submit TSCA Section 12(b) export notices to the EPA for the first exports of Chemicals C, D, and E within seven days of forming an intent to export, or on the actual date of export, whichever occurred earlier, in violation of 40 C.F.R. §§ 707.60(a), 707.65(a)(1)(i), 707.65(a)(1)(ii), and 707.65(a)(2), and Sections 12(b) and 15 of TSCA, 15 U.S.C. §§ 2611(b) and 2614.

VI. STIPULATIONS

47. Pursuant to 40 C.F.R. § 22.13(b), the issuance of this CAFO simultaneously commences and concludes this proceeding.
48. For the purpose of this proceeding, as required by 40 C.F.R. § 22.18(b)(2), Respondent:
 - a. admits that the EPA has jurisdiction over the subject matter alleged in this CAFO;
 - b. neither admits nor denies the specific factual allegations set forth in Section IV (Findings of Facts) of this CAFO;

- c. consents to the assessment of a civil penalty as stated below;
- d. consents to the conditions specified in this CAFO;
- e. waives any right to contest the allegations set forth in Section V (Alleged Violations) of this CAFO; and
- f. waives its rights to appeal the Final Order accompanying this CAFO.

49. For the purpose of this proceeding, Respondent:

- a. agrees that this CAFO states a claim upon which relief may be granted against Respondent;
- b. acknowledges that this CAFO constitutes an enforcement action for purposes of considering Respondent's compliance history in any subsequent enforcement actions;
- c. waives any rights it may possess at law or in equity to challenge the authority of the EPA to bring a civil action in a United States District Court to compel compliance with the CAFO, and to seek an additional penalty for such noncompliance, and agrees that federal law shall govern in any such civil action;
- d. waives any right it may have pursuant to 40 C.F.R. § 22.8 to be present during any discussions with, or to be served with and reply to, any memorandum or communication addressed to EPA officials where the purpose of such discussion, memorandum, or communication is to persuade such official to accept and issue this CAFO;
- e. waives any rights or defenses that Respondent has or may have for this matter to be resolved in federal court, including but not limited to any right to a jury trial, and waives any right to challenge the lawfulness of the Final Order accompanying this Consent Agreement;
- f. by executing this CAFO, certifies to the best of its knowledge that Respondent is currently in compliance with all relevant requirements of the Act and its implementing regulations, and that all violations alleged herein, which are neither admitted nor denied, have been corrected; and
- g. agrees to comply with the terms of this CAFO.

50. In accordance with 40 C.F.R. § 22.5, the individuals named in the Certificate of Service are authorized to receive service related to this proceeding and the Parties agree to receive service by electronic means.

VII. TERMS OF PAYMENT

51. Respondent consents to the payment of a civil penalty, which was calculated in accordance with the Act, in the amount of **SEVENTY-THOUSAND SIX HUNDRED DOLLARS (\$70,600.00)**, which is to be paid within thirty (30) days of the Effective Date of this CAFO.
52. Respondent shall pay the civil penalty and any interest, fees, and other charges due using any method, or combination of appropriate methods, as provided on the following EPA website: <https://www.epa.gov/financial/makepayment>. For additional instructions, see: <https://www.epa.gov/financial/additional-instructions-making-payments-epa>. In addition, the Respondent shall identify every payment with Respondent's name and the docket number of this CAFO, Docket No. TSCA-04-2026-6005(b).
53. Respondent shall send proof of payment electronically, within twenty-four (24) hours of payment of the civil penalty, to:

Regional Hearing Clerk
U.S. EPA, Region 4
R4_Regional_Hearing_Clerk@epa.gov

and

Gopal Timsina
Chemical Safety and Land Enforcement Branch
Enforcement and Compliance Assurance Division
U.S. EPA, Region 4
timsina.gopal@epa.gov

and

U.S. Environmental Protection Agency
Cincinnati Finance Center
CINWD_AcctsReceivable@epa.gov

54. "Proof of payment" means, as applicable, a copy of the confirmation of credit card or debit card payment, confirmation of wire or Automated Clearing House transfer, and any other information required to demonstrate that payment has been made according to EPA requirements, in the amount due, and identified with Respondent's name and Docket No. TSCA-04-2026-6005(b).
55. Interest, Charges, and Penalties on Late Payments. Pursuant to 15 U.S.C. § 2615, 31 U.S.C. § 3717, 31 C.F.R. § 901.9, and 40 C.F.R. §§ 13.11 and 13.12, if Respondent fails to timely pay any portion of the civil penalty under this CAFO, the entire unpaid balance of the civil penalty and all accrued interest shall become due and owing, and the EPA is authorized to recover the following amounts:

- a. Interest. Interest will begin to accrue on the civil penalty from the Effective Date of this CAFO. If the civil penalty is paid in full within thirty (30) days of the Effective Date of this CAFO, interest is waived. If the civil penalty is not paid in full within thirty (30) days of the Effective Date of this CAFO, interest will continue to accrue until any unpaid portion of the civil penalty as well as any interest, penalties, and other charges are paid in full. To protect the interests of the United States, the rate of interest is set at the IRS standard underpayment rate, as any lower rate would fail to provide Respondent adequate incentive for timely payment.
- b. Handling Charge. Respondent will be assessed monthly a charge to cover the EPA's costs of processing and handling overdue debts. If Respondent fails to pay the civil penalty in accordance with this CAFO, the EPA will assess a charge to cover the costs of handling any unpaid amounts for the first thirty (30) day period after the Effective Date of this CAFO. Additional handling charges will be assessed every thirty (30) days, or any portion thereof, until the unpaid portion of the civil penalty as well as any accrued interest, penalties, and other charges are paid in full.
- c. Late Payment Penalty. A late payment penalty of six percent (6%) per annum will be assessed monthly on all debts, including any unpaid portion of the civil penalty, interest, penalties, and other charges, that remain delinquent more than ninety (90) days.

56. Late Payment Actions. In addition to the amounts described in the prior Paragraph, if Respondent fails to timely pay any portion of the civil penalty, interest, or other charges and penalties per this CAFO, the EPA may take additional actions. Such actions the EPA may take include, but are not limited to, the following:

- a. Refer the debt to a credit reporting agency or a collection agency (*see* 40 C.F.R. §§ 13.13 and 13.14);
- b. Collect the debt by administrative offset (i.e., the withholding of money payable by the United States government to, or held by the United States government for, a person to satisfy the debt the person owes the United States government), which includes, but is not limited to, referral to the Internal Revenue Service for offset against income tax refunds (*see* 40 C.F.R. Part 13, Subparts C and H);
- c. Suspend or revoke Respondent's licenses or other privileges, or suspend or disqualify Respondent from doing business with the EPA or engaging in programs the EPA sponsors or funds (*see* 40 C.F.R. § 13.17); and/or
- d. Per 15 U.S.C. § 2615(a), the Attorney General will bring a civil action in the appropriate district court to recover the full remaining balance of the debt plus interest. In any such action, the validity, amount, and appropriateness of the civil penalty shall not be subject to review.

57. Allocation of Payments. Pursuant to 31 C.F.R. § 901.9(f) and 40 C.F.R. § 13.11(d), a partial payment of debt will be applied first to outstanding handling charges, second to late penalty charges, third to accrued interest, and last to the principal that is the outstanding civil penalty amount.
58. Tax Treatment of Penalties. Penalties, interest, and other charges paid pursuant to this CAFO shall not be deductible for purposes of federal taxes.
59. Pursuant to 26 U.S.C. § 6050X and 26 C.F.R. § 1.6050X-1, the EPA is required to send to the Internal Revenue Service (IRS) annually, a completed Form 1098-F (“Fines, Penalties, and Other Amounts”) with respect to any court order or settlement agreement (including administrative settlements), that require a payor to pay an aggregate amount that the EPA reasonably believes will be equal to, or in excess of, \$50,000 for the payor’s violation of any law or the investigation or inquiry into the payor’s potential violation of any law, including amounts paid for “restitution or remediation of property” or to come “into compliance with a law.” The EPA is further required to furnish a written statement, which provides the same information provided to the IRS, to each payor (i.e., a copy of IRS Form 1098-F). Failure to comply with providing IRS Form W-9 or Tax Identification Number (TIN) as described below, may subject Respondent to a penalty, per 26 U.S.C. § 6723, 26 U.S.C. § 6724(d)(3), and 26 C.F.R. § 301.6723-1. In order to provide the EPA with sufficient information to enable it to fulfill these obligations, the EPA herein requires, and Respondent herein agrees, that:
- a. Respondent shall complete an IRS Form W-9 (“Request for Taxpayer Identification Number and Certification”), which is available at <https://www.irs.gov/pub/irs-pdf/fw9.pdf>;
 - b. Respondent shall therein certify that its completed IRS Form W-9 includes Respondent’s correct TIN or that Respondent has applied and is waiting for issuance of a TIN;
 - c. Respondent shall email its completed Form W-9 to EPA Region 4’s Cincinnati Finance Center contact, Jessica Henderson (Henderson.Jessica@epa.gov), on or before the date that Respondent’s initial penalty payment is due, pursuant to Paragraph 51 of this CAFO, and the EPA recommends encrypting Form W-9 email correspondence; and
 - d. In the event that Respondent has certified in its completed IRS Form W-9 that it has applied for a TIN and that TIN has not been issued to Respondent within thirty (30) days after the Effective Date of this CAFO, then Respondent, using the same email address identified in the preceding sub-paragraph, shall further:
 - i. notify the EPA’s Cincinnati Finance Center of this fact, via email, by the date noted above; and
 - ii. provide the EPA’s Cincinnati Finance Center with Respondent’s TIN, via email, within five (5) days of Respondent’s issuance and receipt of the TIN.

VIII. EFFECT OF CAFO

60. In accordance with 40 C.F.R. § 22.18(c), Respondent's full compliance with this CAFO shall only resolve Respondent's liability for federal civil penalties for the violations and facts specifically alleged in Sections IV and V above.
61. In accordance with 40 C.F.R. § 22.18(c), full payment of the civil penalty, as provided in Section VII (Terms of Payment) shall satisfy the requirements of this CAFO but shall not, in any case, affect the right of the EPA or the United States to pursue appropriate injunctive or other equitable relief or criminal sanctions for any violations of law.
62. Nothing in this CAFO shall relieve Respondent of the duty to comply with all applicable provisions of the Act and other federal, state, or local laws or statutes, nor shall it restrict the EPA's authority to seek compliance with any applicable laws or regulations, nor shall it be construed to be a ruling on, or determination of, any issue related to any federal, state, or local permit, except as expressly provided herein.
63. Nothing herein shall be construed to limit the power of the EPA to undertake any action against Respondent or any person in response to an imminent hazard as authorized under Section 7 of the Act.
64. The terms, conditions, and compliance requirements of this CAFO may not be modified or amended except upon the written agreement of both Parties, and approval of the Regional Judicial Officer.
65. The provisions of this CAFO shall apply to and be binding upon Respondent and its successors and assigns. Respondent shall direct its officers, directors, employees, agents, trustees, and authorized representatives to comply with the provisions of this CAFO, as appropriate.
66. Any change in the legal status of Respondent, or change in ownership, partnership, corporate or legal status relating to the Facility, will not in any way alter Respondent's obligations and responsibilities under this CAFO.
67. By signing this Consent Agreement, Respondent acknowledges that this CAFO will be available to the public and agrees that this CAFO does not contain any confidential information under Section 14 of TSCA, 15 U.S.C. § 2613, and 40 C.F.R. Part 2 and the Freedom of Information Act (FOIA), or personally identifiable information.
68. By signing this Consent Agreement, the Complainant and the undersigned representative of Respondent each certify that he or she is fully authorized to execute and enter into the terms and conditions of this CAFO and has the legal capacity to bind the party he or she represents to this CAFO.
69. By signing this Consent Agreement, both Parties agree that each party's obligations under this CAFO constitute sufficient consideration for the other party's obligations.
70. By signing this Consent Agreement, Respondent certifies that the information it has supplied concerning this matter was at the time of submission, and continues to be true, accurate, and

complete for each such submission, response, and statement. Respondent acknowledges that there are significant penalties for submitting false or misleading information, including the possibility of fines and imprisonment for knowing submission of such information, under 18 U.S.C. § 1001.

71. The EPA also reserves the right to revoke this CAFO and settlement penalty if and to the extent that the EPA finds, after signing this CAFO, that any information provided by Respondent was materially false or inaccurate at the time such information was provided to the EPA. If such false or inaccurate material was provided, the EPA reserves the right to assess and collect any and all civil penalties for any violation described herein. The EPA shall give Respondent notice of its intent to revoke, which shall not be effective until received by Respondent in writing.
72. It is the intent of the Parties that the provisions of this CAFO are severable. If any provision or authority of this CAFO or the application of this CAFO to any party or circumstances is held by any judicial or administrative authority to be invalid or unenforceable, the application of such provisions to other party or circumstances and the remainder of the CAFO shall remain in force and shall not be affected thereby.
73. Unless specifically stated otherwise in this CAFO, each party shall bear its own attorney's fees, costs, and disbursements incurred in this proceeding.

IX. EFFECTIVE DATE

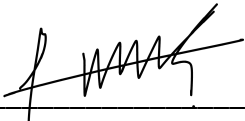
74. This CAFO shall become effective after execution of the Final Order by the Regional Judicial Officer, on the date of filing with the Regional Hearing Clerk.

[Remainder of the Page Intentionally Left Blank]

Complainant and Respondent will Each Sign on Separate Pages]

The foregoing Consent Agreement In the Matter of **Greenchem Industries, LLC**, Docket No. **TSCA-04-2026-6005(b)**, is Hereby Stipulated, Agreed, and Approved for Entry.

FOR RESPONDENT:



Signature

06/25/2026

Date

Printed Name: LEO HERNANDEZ

Title: COO

Address: 1401 FORUM WAY, SUITE 600 WEST PALM BEACH, FL 33401 USA

The foregoing Consent Agreement In the Matter of **Greenchem Industries, LLC**, Docket No. **TSCA-04-2026-6005(b)**, is Hereby Stipulated, Agreed, and Approved for Entry.

FOR COMPLAINANT:

Keriema S. Newman
Director
Enforcement and Compliance Assurance Division
U.S. Environmental Protection Agency, Region 4

UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

REGION 4

In the Matter of:

Greenchem Industries, LLC

Respondent.

Docket No. **TSCA-04-2026-6005(b)**

FINAL ORDER

The Regional Judicial Officer is authorized to ratify this Consent Agreement which memorializes a settlement between Complainant and Respondent. 40 C.F.R. §§ 22.4(b) and 22.18(b)(3). The foregoing Consent Agreement is, therefore, hereby approved, ratified, and incorporated by reference into this Final Order in accordance with the *Consolidated Rules of Practice Governing the Administrative Assessment of Civil Penalties and the Revocation/Termination or Suspension of Permits*, 40 C.F.R. Part 22.

Respondent is hereby ORDERED to comply with all of the terms of the foregoing Consent Agreement effective immediately upon filing of this Consent Agreement and Final Order with the Regional Hearing Clerk. This Final Order disposes of this matter pursuant to 40 C.F.R. §§ 22.18 and 22.31.

BEING AGREED, IT IS SO ORDERED.

Regional Judicial Officer

CERTIFICATE OF SERVICE

I certify that the foregoing Consent Agreement and Final Order, In the Matter of **Greenchem Industries, LLC**, Docket No. **TSCA-04-2026-6005(b)**, were filed and copies of the same were emailed to the Parties as indicated below.

Via email to all Parties at the following email addresses:

To Respondent: Leo Hernandez
 Chief Operating Officer
 Greenchem Industries, LLC
 leo@Greenchemindustries.com
 786-325-2976

To EPA: Gopal Timsina
 Case Development Officer
 timsina.gopal@epa.gov
 404-562-9017

 Rob F. Summers
 Attorney-Adviser
 summers.robert@epa.gov
 404-562-9523

 Colleen E. Michuda
 Supervisory Attorney
 michuda.colleen@epa.gov
 404-562-9685

Regional Hearing Clerk
R4_Regional_Hearing_Clerk@epa.gov